## **Amendments to the Claims**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**CLAIMS** 

We claim:

1 (Currently amended). Novel anhydrous amorphous forms of bis[(E) [4-(4-fluorophenyl) isopropyl [methyl(methylsulfonyl)amino]pyrimidin yl](3R,5S)-3,5-dihydroxyhept enoic acid]calcium salt (rosuvastatin calcium), bis[(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-quinolin-3'-hept-6-enoic acid] calcium salt (pitavastatin calcium) and form of (±)7 (3-(4-fluorophenyl)-1-(1-methylethyl)-1H-indol-2-yl)-3,5-dihydroxy heptenoic acid monosodium salt (fluvastatin sodium). Anhydrous amorphous fluvastatin sodium, wherein it is free of water and its X-ray powder diffraction pattern lacking any discernible peaks and substantially in accordance with Figure 3.

2-7 (Cancelled)

8 (Currently amended). A process for [[the]] preparation of anhydrous amorphous forms of bis[(E) [4-(4-fluorophenyl) isopropyl [methyl(methylsulfonyl)amino]pyrimidin yl](3R,5S)-3,5-dihydroxyhept enoic acid]calcium salts (rosuvastatin calcium), bis[(E)-3,5-dihydroxy 7-[4' (4''-fluorophenyl)-2'-cyclopropyl-quinolin-3'-hept-6-enoic acid] calcium salt (pitavastatin calcium) and (±)7 (3-(4-fluorophenyl)-1-(1-methylethyl)-1H-indol-2-yl)-3,5-dihydroxy heptenoic acid monosodium salt (fluvastatin sodium) fluvastatin sodium of claim 1, comprising steps of:

(a) Dissolving crude or pure hydrate amorphous or crystalline form or their mixtures of the Agents fluvastatin sodium in a non-hydroxylic solvent;

- (b) Adding a non-polar hydrocarbon anti-solvent or adding the dissolved the Agents fluvastatin sodium to the non-polar anti-solvent to precipitate out product;
- and (c) removing the solvent by filtration to afford anhydrous amorphous forms of rosuvastatin calcium, pitavastatin calcium and fluvastatin sodium.
- 9-12 (Cancelled)
- 13 (Original). The process according to claim 8, wherein the non-hydroxylic solvent is tetrahydrofuran and anti-solvent is chosen from a group of non-polar hydrocarbon solvents comprising n-hexane, cyclohexane or n-heptane.
- 14 (Original). The process according to claim 8, wherein the non-hydroxylic solvent is tetrahydrofuran and anti-solvent is n-hexane.
- 15 (Original). The process according to claim 8, wherein the non-hydroxylic solvent is tetrahydrofuran and anti-solvent is cylcohexane.
- 16 (Original). The process according to claim 8, wherein the non-hydroxylic solvent is tetrahydrofuran and anti-solvent is n-heptane.
- 17 (Currently amended). The process according to any of claims 8-16 8, 11 and 13-16, which comprises cooling the solution and isolating the precipitated anhydrous amorphous form by filtration or centrifuging.
- 18 (Currently amended). A process for the preparation of anhydrous amorphous forms of rosuvastatin calcium, pitavastatin calcium and fluvastatin sodium of claim 1 by dissolving crude or pure hydrate amorphous or crystalline forms or their mixtures of the Agents fluvastatin sodium in acetonitrile or in straight or branched alkanol containing 1-4 carbon atoms or a mixture of such alkanols under heating and isolating the anhydrous amorphous form of the Agents fluvastatin sodium precipitated after cooling.
  - **19-22** (Cancelled)
- 23 (Original). The process according to claim 18, alkanol solvent is selected from methanol, ethanol, isopropanol, butanol or their mixtures.
- 24 (Original). The process according to claim 18, alkanol solvent is preferably selected from ethanol and isopropanol.

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- 25 (Original). The process according to claim 18, which comprises using acetonitrile or a mixture of acetonitrile and one or more alkanols.
- **26** (Currently amended). The process according to claim 18, which comprises dissolving rosuvastatin calcium or pitavastatin calcium or fluvastatin sodium in alkanols or acetonitrile at the boiling point of the solvent.
- 27 (Currently amended). The process according to any of claims 18-26\_18 and 23-26, which comprises cooling the solution and isolating the precipitated anhydrous amorphous form fluvastatin sodium by filtration or centrifuging.
- 28 (Currently amended). A pharmaceutical composition comprising an anhydrous amorphous form of rosuvastatin calcium, piatavstatin calcium or anhydrous amorphous fluvatsatin sodium of claim 1 and pharmaceutically acceptable carrier, diluent, excipient, additive, filler, lubricant, solvent binder or stabilizer.

## 29-31 (Cancelled)

**32** (Original). A pharmaceutical composition according to claim 28, in the form of a tablet, troche, powder, syrup, patch, liposome, injection, dispersion, suspension, solutions, capsule, cream, ointment or aerosol.

## 33 (Cancelled)